

We present 3 types of profiles to combine with glass:

- DIAMOND LINE
- CLEAR VIEW LINE
- WINDOW GUARD

During the development of our products we start from the point of view of the installers of our products. According to their needs and expectations we try to obtain the esthetic ideal by beeing very cost effective on installation.

We are very proud to present our innovative & revolutionary **LOB** (Line Out Box) that gives a complete answer to the expectations and cost effective installation of glass railings in our **DIAMOND LINE** range.

### **RAILINGCOMPANY-Team**



# DIAMOND LINE



# **WINDOW GUARD**











# WHY?

FULL GLASS RAILINGS are an esthetic pleasure but can be the nightmare of the installers.

The problem is that too much tolerances must be taken into account;

- 1. tolerance on the ground/support;
  - a. concrete or steel
  - b. installation on an aluminium finishing
  - c. piercing of the roofing layer
- 2. tolerances on the glass
- 3. wind loads & gusts of wind

All those elements lead to a high level of difficulty to deliver a perfect glass railing.

You have to be able to line out vertically and horizontally without having to take out the glass from the profile.

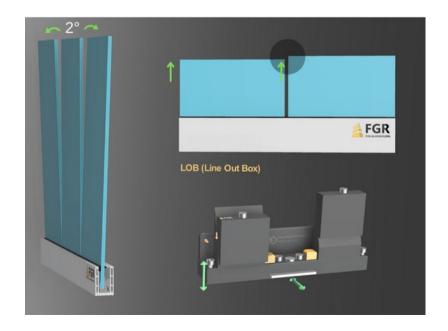
If possible without having to freeze the glass position with a wedge.

A wedge can come off its position due to the vibrations of the wind on the glass. In this situation you'll have to go back to your customer to secure the glass railing. Going back is losing time!

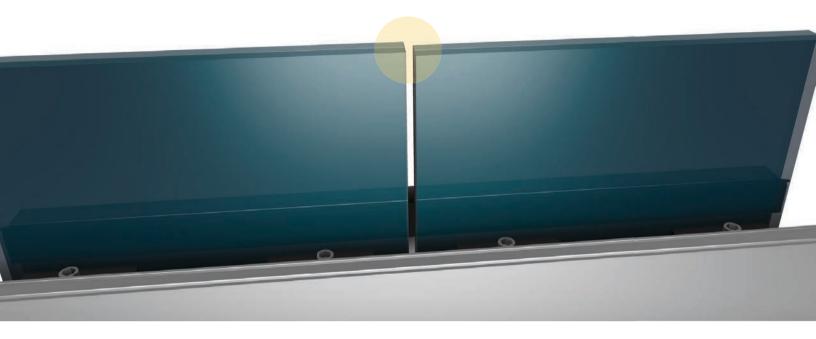
Having an answer on all those requirements would be the solution for the installers.

May I present you, the LOB!









### **PREVENT BACK PAIN!**

Differences in heights often are a source of frustration, an

expensive loss of time and last but not least a sore back due the lifting of heavy glass panels to add 1,2 of 3mm plastic glass accessories.

We don't mention the stress level when handling the glass and the damage you can have by hitting another panel during the extraction procedure.

For this reason our LOB has bolts on the extension of the trolley in order to lift the glass and to become the same level of the other glass panels without having to extract the glass from the profile.

After aligning the glass with the LOB you can put a finishing profile to become a neat result.

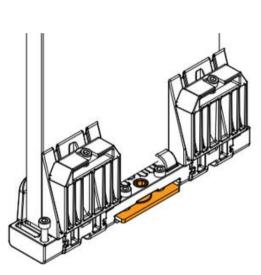


# LOB LINE OUT BOX

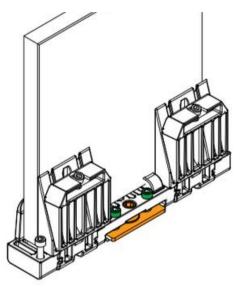
# **HOW DOES IT WORK?**

To begin with, all the work & outlining of the glass railing is done on the inside of the balcony. No clips or actions to be added on the outside of the balcony.

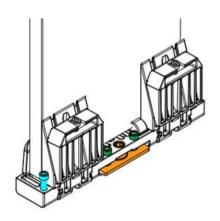
We herewith avoid costs of aerial platforms & scaffolders.



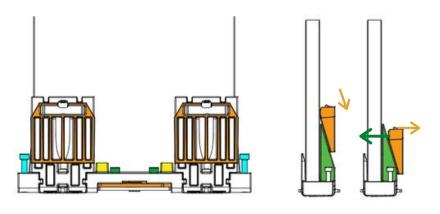
1. The orange plate has the inner dimensions of our profiles which does not allow the plate to move into the profile but by turning the upper bolt the **LOB** moves the glass from front to rear.



2. Once the right position found, by using the green bolts, the angle of the glass will be secured. A plate underneath the orange plate will be lifted so the orange plate can't be moved any more.



3. Differences of height between the glass panels can easily be compensated by using the blue bolts. You don't have to take out the glass from the channel any more.



4. Securing the glass is done by our innovative clamps, by turning the screw on top of the clamp, the upper part will get down pushing on the inside of the aluminium profiles and pushing the underneath part of the clamp to the glass.

By doing this, the glass will perfectly be secured in its position.

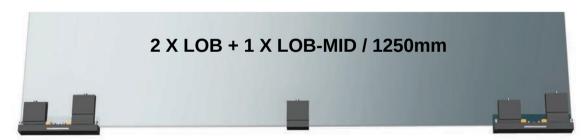


### Our **LOB** is available for glass thickness;

- 1. LOB-88.2
- 2. LOB-88.4
- 3. LOB-1010.2
- 4. LOB-1010.4



LOB-88.2 Glass 88.2







**LOB-MID** Mid glass support

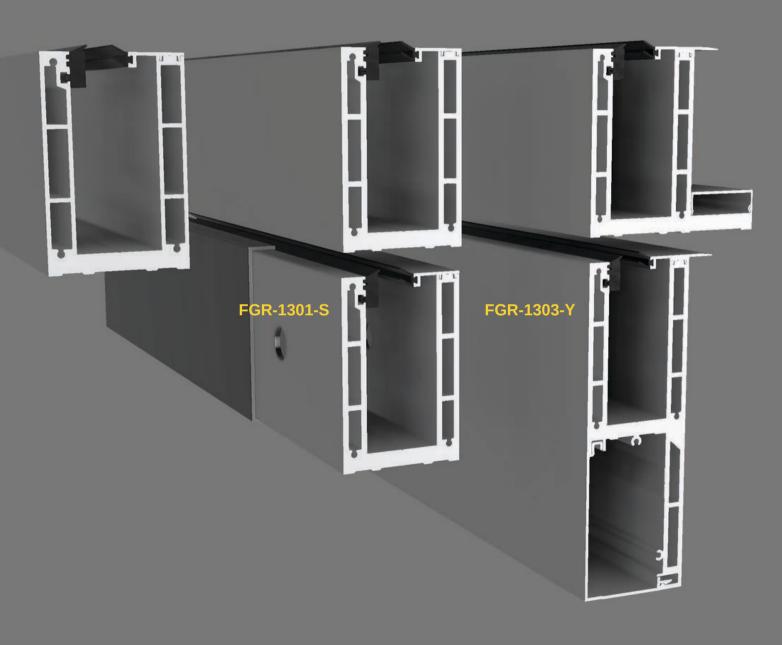
Our LOB & LOB-MID are sold by pieces.

Tested on glass panels of 1250mm width by 1200mm height with 2 X LOB + 1 X LOB-MID

# DIAMOND LINE



FGR-1100-T FGR-1300-T FGR-1302-F



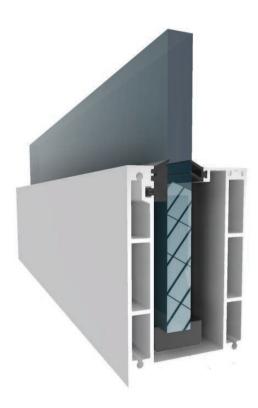


# FGR-1100

Our profile **FGR-1100-T** is a Top Mount profile to be used inside your home as well as outside on the balcony.

It is made for residential use and can bear loads up to 1kN/m with 88.2/4 till 1010.2/4.

Price/quality the best profile for residential projects !!!



Our profiles **FGR-1100-T** can perferctly be anchored with an M12 concrete anchor **FGR-M12/110 ZL**.

Quick installation with our environmentally friendly P2000 Zinc flake coating as perfect alternative for stainless steel.

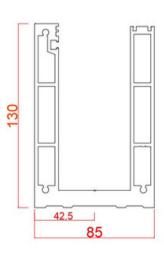


# FGR-1100-T

### **ADVANTAGES**

- Only 3 anchor points/m or every **375mm**
- Anchoring possible with concrete anchors or chemical anchoring of threaded rods.
- . Compatible with our patented LOB (Line Out Box)
- · Compatible with our finishing profiles
- Glas thickness from 16,76 21,52mm
- Draining holes on each profile
- Profiles can be joined for an easy installation with our stainless steel connecting pins
- . Neat finish





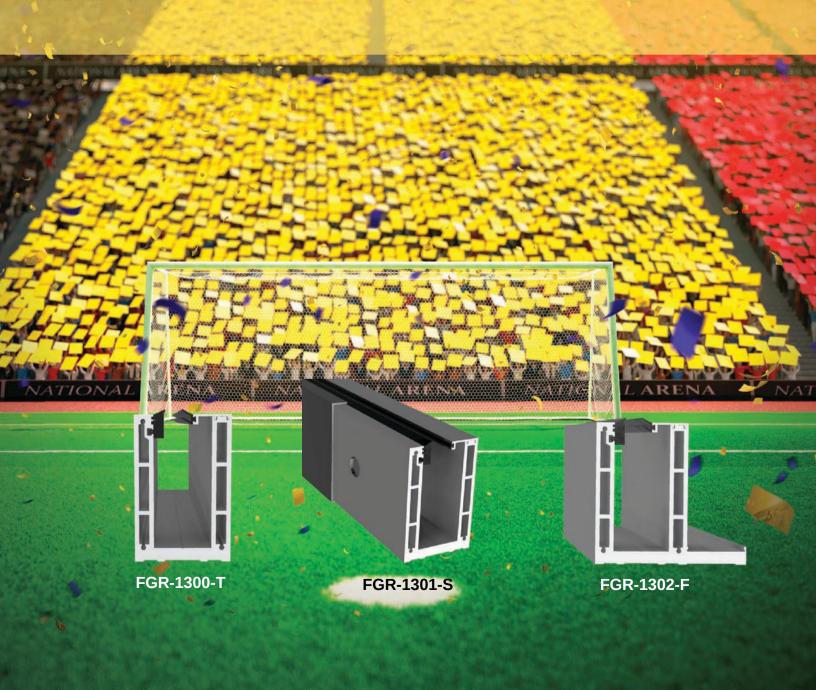




# FGR 1300-RANGE

Our profiles FGR-1300-T, FGR-1301-S & FGR-1302-F have been tested withstanding loads of \*360kg/m during 10 minutes to be ready for use in football stadiums.

- Only 3 anchoring points/m or every 375mm for the Top Mount versions
- Anchoring possible with M12 concrete anchors or chemical anchoring of threaded rods
- Alignment of the glass panels are possible with our patented **LOB** (Line Out Box)
- Compatible with all our finishing profiles.





# FGR-1300

The FGR-1300 Range is our Heavy Duty Range.

Bearing loads up to 3.6kN/m with glass 1010.4 in combination with a stiff pvb, these profiles are perfect for the more demanding uses with wind loads.

We propose following profiles:

- FGR-1300-T
- FGR-1301-S
- FGR-1302-F
- FGR-1303-Y

All our **FGR-1300** range can be used with our **LOB** (Line Out Box) with glass thickness 88.2/4 till 1010.2/4

# FGR-1300 RANGE

### **ADVANTAGES**

- Only 3 anchor points/m or every 375mm for the Top Mounts
- Only 4 anchor points/m or every 250mm for the Side Mounts
- Anchoring possible with concrete anchors or chemical anchoring of threaded rods.
- Compatible with our patented LOB (Line Out Box)
- . Compatible with our finishing profiles
- Glas thickness from 16,76 21,52mm
- Draining holes on each profile
- Profiles can be joined for an easy installation with our stainless steel connecting pins
- Neat finish

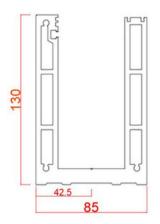




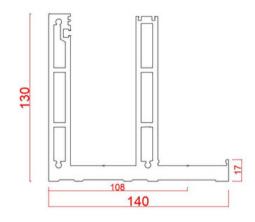
# **DIMENSIONS**

# FGR-1300 RANGE

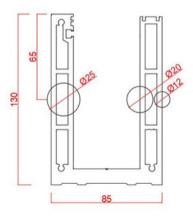
FGR-1300-T



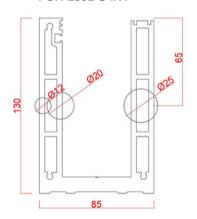
FGR-1302-F



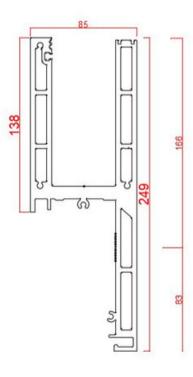
FGR-1301-S



FGR-1301-S-INV



FGR-1303-Y



# FGR-1100-T & FGR-1300-T



Profiles & acc



FGR-1100-T 1kN/m profile



**FGR-1300-T** 3kN/m profile



LOB-MID Middle glass support Рс



Line Out Box for 88.2-88.4-1010.2-1010.4

Back Finish profile 15mm

FGR-BF-15



FGR-FF-15

FGR-FF-10

Front Finish profile 15mm 3m

Front Finish profile 10mm



**FGR-1077** 

Outside structural gasket 50m



**FGR-1078** 



Back Finish profile 10mm 3m



3m

3m

Front Finish profile 5mm 3m

FGR-FFC-05

Front Finish Cover



FGR-1100/1300-T-CC

profile 5mm Closed Cover



Inside finishing gasket 100m



Back Finish profile 5mm



# FGR-1301-IX

Stainless steel stift



Floor Connect profile 3m



### FGR-BFC-05

Back Finish Cover profile 5mm 3m



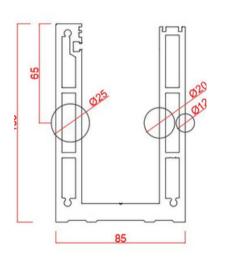
### FGR-1100/1300-T-IC

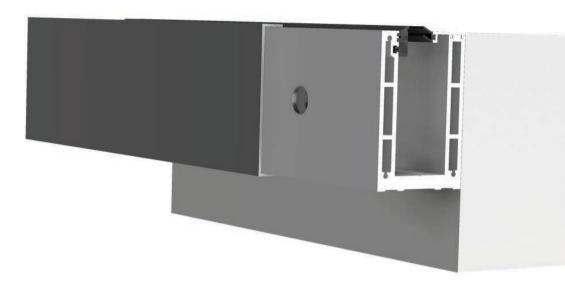
INSIDE CORNER











FGR-1301-S for a Side Mount on the outside of the balcony.

**FGR-1301-S** can be finished with several finishing profiles or our **FGR-1301-S-FC** (Front Cover) to cover the drilling holes.

# **FGR-1301-S-INV**



# **FGR-1301-S**

### Profiles & acc



### FGR-1301-S-FC

Front Cover profile 3m







Line Out Box for 88.2-88.4-1010.2-1010.4

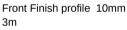
LOB-MID Middle glass support Рс



### FGR-FF-15

Front Finish profile 15mm 3m







Front Finish profile 5mm



Front Finish Cover profile 5mm 3m

FGR-FFC-05



**FGR-1077** 

Outside structural gasket

FGR-1301-S-CC

Closed Cover Рс



**FGR-1078** 

Inside finishing gasket 100m



### FGR-1301-IX

Stainless steel stift



Back Finish profile 15mm



Back Finish profile 10mm 3m



Back Finish profile 5mm

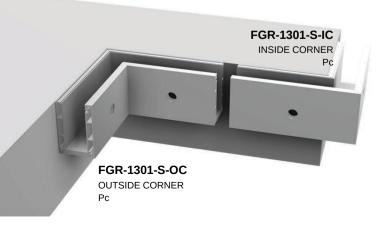


Floor Connect profile 3m



### FGR-BFC-05

Back Finish Cover profile 5mm





### **FGR-PC**

Profile Cover 3m

# **FGR-1301-S-INV**

Profiles & acc



**FGR-1301-S-INV** 

3kN/m profile







Line Out Box for 88.2-88.4-1010.2-1010.4

LOB-MID

Middle glass support

Рс





3m



FGR-1077

50m

FGR-1301-CC

Closed Cover

Outside structural gasket



Back Finish profile 15mm



Front Finish profile 10mm

Front Finish profile 5mm



**FGR-1078** 

Inside finishing gasket 100m



Back Finish profile 10mm 3m



Back Finish profile 5mm



### FGR-FFC-05

FGR-FF-05

3m

Front Finish Cover profile 5mm



# **FGR-FC**

Floor Connect profile 3m





# FGR-1301-IX

Stainless steel stift



### FGR-BFC-05

Back Finish Cover profile 5mm

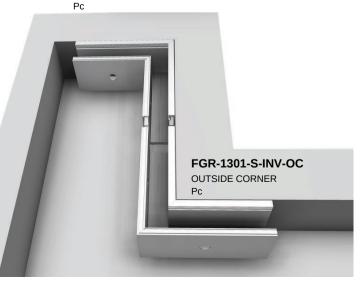


### **FGR-PC**

Profile Cover

### FGR-1301-S-INV-IC

INSIDE CORNER





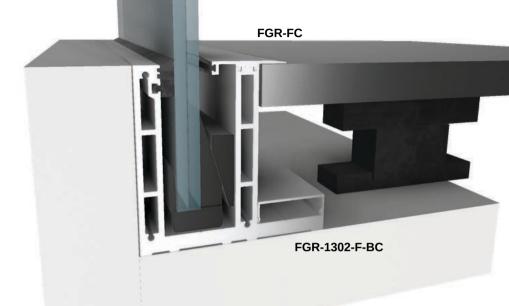




FGR-1302-F

**FGR-1302-F** can be used when the thickness of the upside of the balcony is too narrow for a Top or Side Mount installation on top or on side of the upside of the balcony.

**FGR-1302-F** can be combined with our **FGR-FC** (Floor Connect) or **FGR-1302-F-BC** (Back Cover)



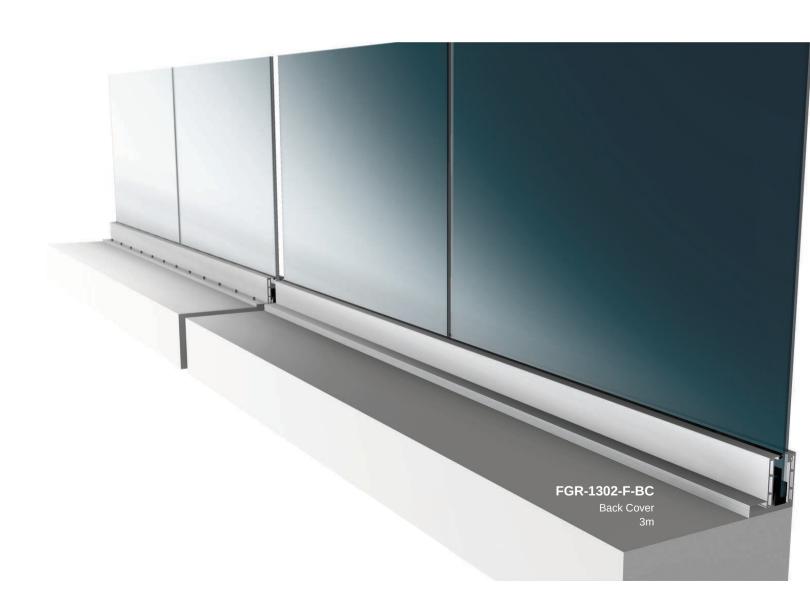




Depending on the anchoring situation it can be more appropriate to use the **FGR-1302-F** instead of a **FGR-1300-T** profile if the profile has to be drilled too close to the edge of the balcony.

To avoid seeing the anchoring points we can provide you our finishing profile **FGR-1302-F-BC** (Back cover) for a neat finish.

# FGR-1302-F



# FGR-1302-F







FGR-1302-F 3kN/m profile 3m



FGR-1302-F-BC **Back Cover** profiel/profil



LOB-MID Middle glass support



Front Finish profile 15mm



**FGR-1077** 



**FGR-1078** Inside finishing gasket

Рс





Back Finish profile 10mm



FGR-FF-10

Front Finish profile 5mm 3m

Front Finish profile 10mm



100m



Back Finish profile 5mm 3m



Floor Connect profile 3m



FGR-BFC-05 Back Finish Cover profile 5mm



FGR-FFC-05

Front Finish Cover profile 5mm 3m



FGR-1302-F-CC

Closed Cover Рс



FGR-M12-110-ZL



FGR-1302-F-IC INSIDE CORNER Рс

**FGR-PC** 

Profile Cover 3m

> FGR-1302-F-OC OUTSIDE CORNER



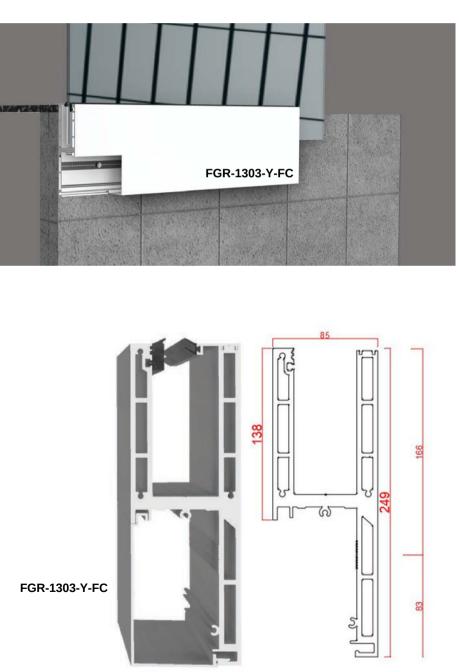
# FGR-1300

FGR-1303-Y

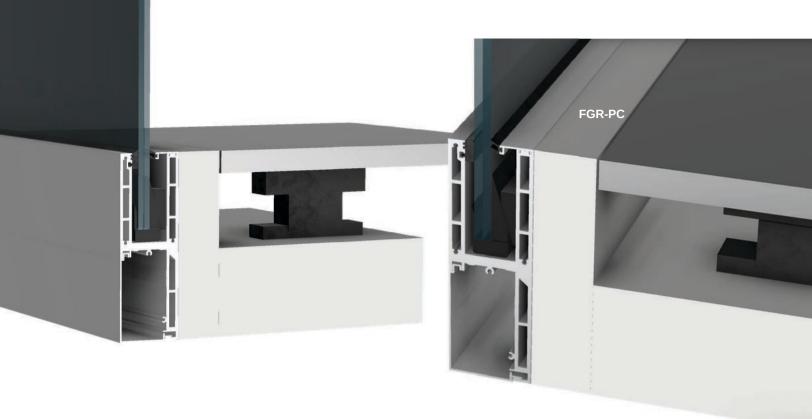
FGR-1303-Y to be used inside as well as outside your residence.

The perfect profile for glass railings along the staircase and for situation when the anchoring should be done lower than the **FGR-1301-S** profiles.

Finishing possible with FGR-1303-Y-FC (Frontal Cover)

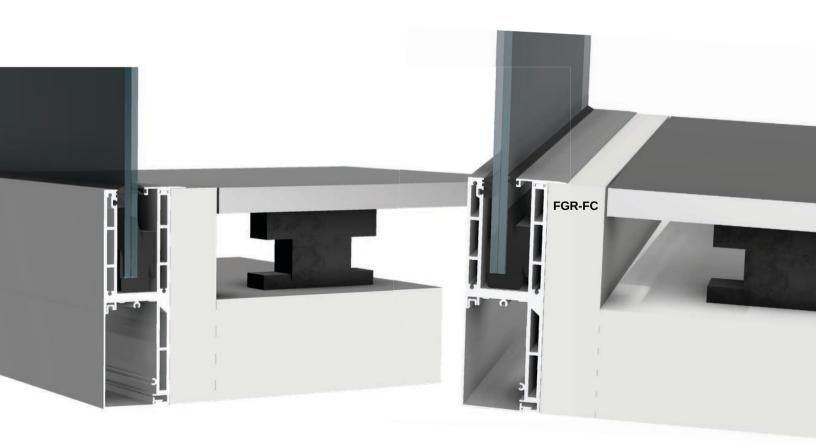






**FGR-1303-Y** used on the outside of the balcony when the upside of the balcony is too narrow to install with a Top Mount **FGR-1300-T** or Side Mount **FGR-1301-S** 

Finishing possible with **FGR-PC** (Profile Cover) or **FGR-FC** (Floor Connect)



# FGR-1303-Y



## Profiles & acc

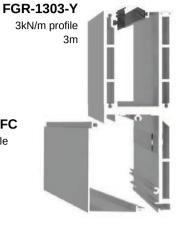


### FGR-1301-IX

Stainless steel stift

FGR-1303-Y-FC

Front Cover profile 3m







Line Out Box for 88.2-88.4-1010.2-1010.4

Back Finish profile 15mm

LOB-MID Middle glass support Рс



FGR-FF-15

Front Finish profile 15mm 3m



Front Finish profile 10mm 3m



**FGR-1077** 

Outside structural gasket



# Back Finish profile 10mm

3m

FGR-BF-10



Back Finish profile 5mm 3m



3m

FGR-FF-05

### FGR-FFC-05

Front Finish profile 5mm

Front Finish Cover profile 5mm 3m



# **FGR-1078**

Inside finishing gasket 100m







### FGR-BFC-05

Back Finish Cover profile 5mm



**FGR-PC** 

Profile Cover 3m

# FGR-1303-Y-CCL FGR-1303-Y-CCR

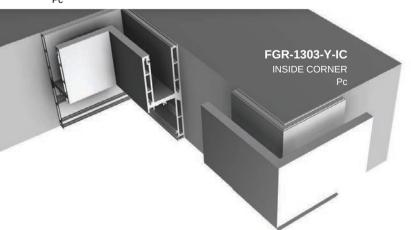
Closed Cover Left

Closed Cover Right



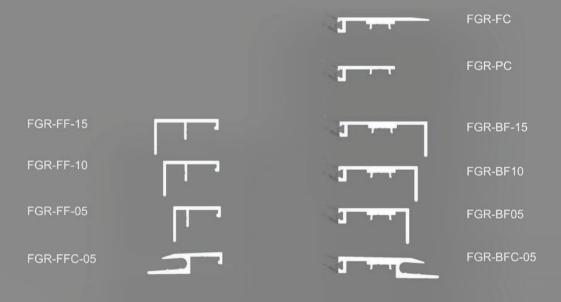
OUTSIDE CORNER

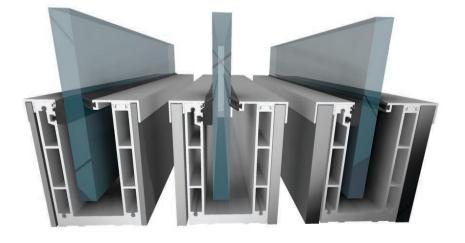
Рс



# **FINISHING PROFILES**





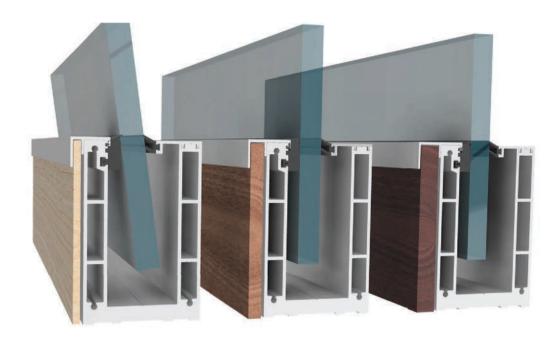


Flexibility is the KEY word.

We propose you 10 finishing profiles in order to accomplish the perfect Full Glass Railing of your dreams.

With vertical and horizontal openings from 5-till 15mm, front as back side of the profile, you can find an answer on almost every situation.





Aluminium pleats, MDF, Trespa or other materials can seamlessly be finished with one of our finishing profiles with opening of 5,10 & 15mm.



Stainless steel connectors  $\mathbf{FGR-1301-IX}$  to avoid the moving of the profile while anchoring.



# **CORNERS**



**WELDED CORNERS** 



### **WELDED CORNERS**

Welded corners in combination with stainless steel connectors offer not only a perfect finish but they also avoid a loss of time making the perfect angle.

Looking from the balcony to the outside, a corner coming towards us is an inside corner. A corner going away from us is an outside corner.

All references are to be found on the picture above.







# **Anodization**

We propose our profiles in Mill finish or in Alu Mat anodization.

Alu Black or other finishes are possible upon request.

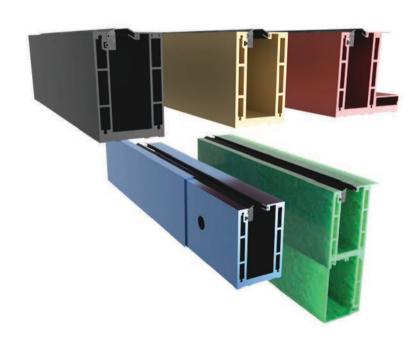
C01	C33	C33	C33	C34	C35
Alu Mat	Light Bronze	Middle Light Bronze	Middle Bronze	Dark Bronze	Alu Black

Kleurkaart Malvé

# **Powdercoating**

We powdercoat our profiles with Axalta or Tiger coatings.

We recommend to use textured powdercoating, they are not only mat but also easier to avoid scratches on the painting. Glossy paintings are also possible but more difficult to transport.





# FGR-2000

# **CLEAR VIEW LINE**



Glass railing system with vertical clamping of the glass tested with glass widths of 2500mm with 88.DG41 glass.

The FGR-2000 Range can be used with shooting through glass where the posts are cut on 900mm height and delivered with open covers, specially made for it.

It can also be supplied with posts of 1100mm or another height with closed covers.



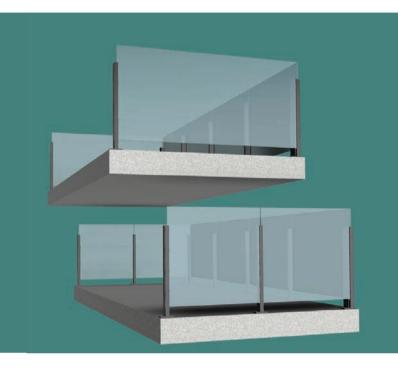


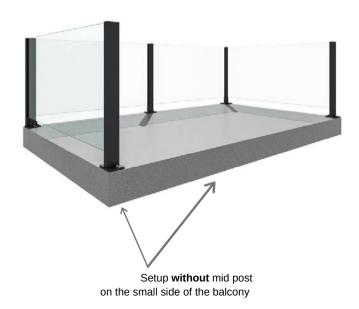
# FGR-2000

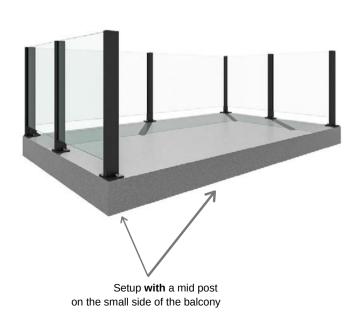
# RAILING SYSTEM WITH VERTICAL CLAMPING OF THE GLASS

With its contemporary design the FGR-2000 Range can take glass panels from 55.2/4 till 88.2/4 (17,52mm).

Herewith the small side of the balcony often can be done in 1 wider glass panel instead of 2 small glass panels which provides an heigher esthetic value to your balcony.

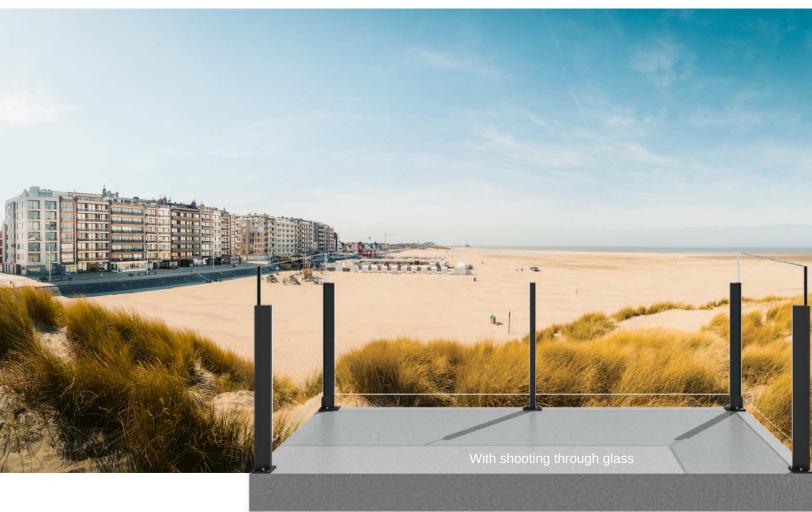






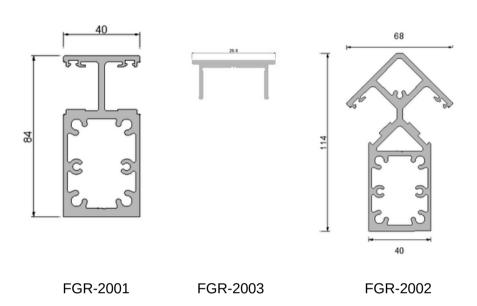






# **AVAILABLE IN LENGTHS OF 5500MM**

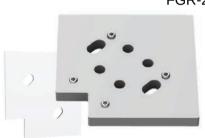
# **CLEAR VIEW LINE**



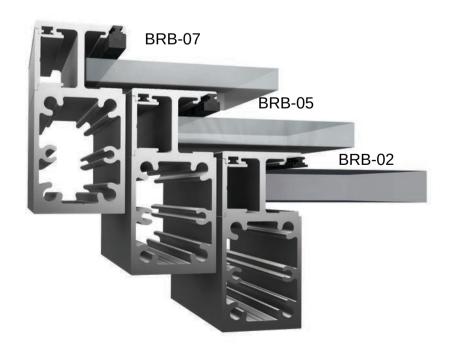
FGR-2001-T-CP

FGR-2001-T

FGR-2002-T



FGR-2002-T-CP



BRB-07 - Rol / Rouleau - 300m Glass 55.2/4 In combination with filling gasket 5mm

BRB-05 - Rol / Rouleau - 300m Glass 66.2/4 In combination with filling gasket 5mm

BRB-02 - Rol / Rouleau - 300m Glass 88.2/4 In combination with filling gasket 4mm

# **CLEAR VIEW LINE**

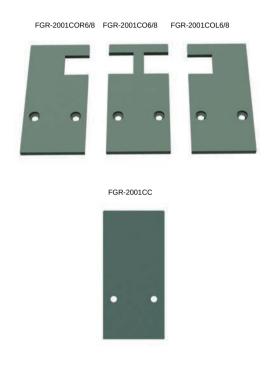
# **AVAILABLE IN READY MADE**

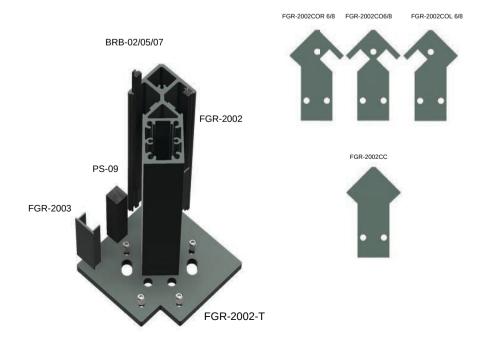
If you give us the desired height, shooting through glass or not, glass thickness, color and the amount of posts you would like as;

- · End post
- Mid post
- Corner post

We can provide you with a ready made package which allows you to install the posts immediately and to secure with the glass panels.











# **Anodization**

Our profiles are available in Mill finish & Alu Mat anodization.

Special colors upon request.

C01	C33	C33	C33	C34	C35
Alu Mat	Light Bronze	Middle Light Bronze	Middle Bronze	Dark Bronze	Alu Black

Kleurkaart Malvé

# Powdercoating

We powdercoat our profiles with Axalta or Tiger coatings.

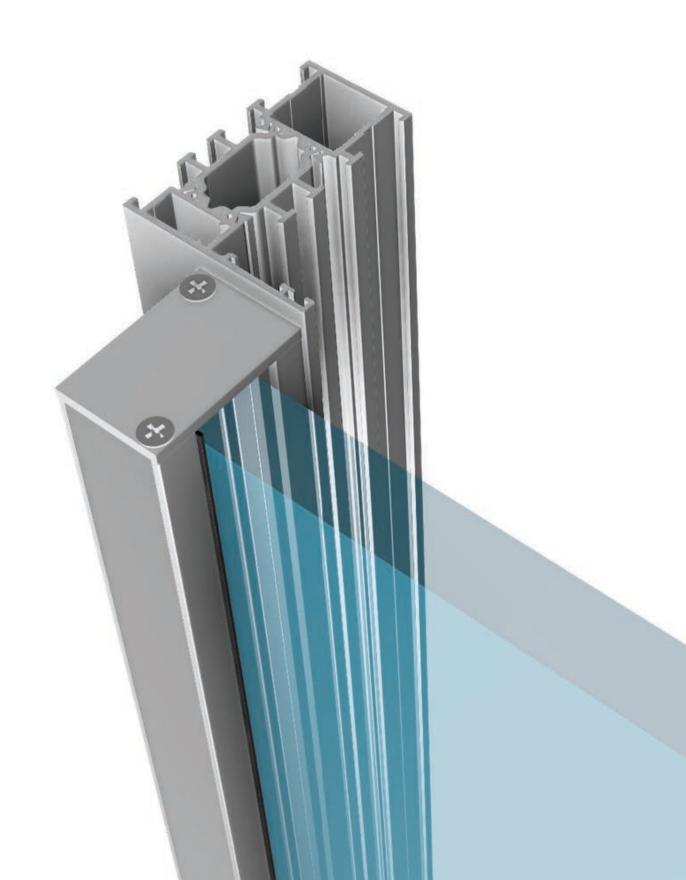
We recommend to use textured powdercoating, they are not only mat but also easier to avoid scratches on the painting. Glossy paintings are also possible but more difficult to transport.



# **WINDOW GUARD**









# **WINDOW GUARD**



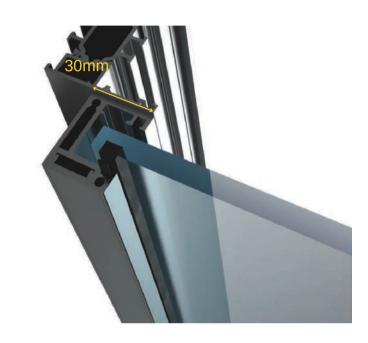
# FGR-3000

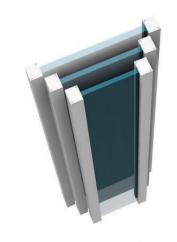
# RAILING SYSTEM TO GUARD YOUR WINDOW

Residences without balcony, but with a single pivoting window or a sliding window, wanting to let a maximum light in can use our WINDOW GUARD railing system.

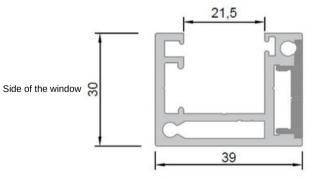
We have following range to propose;

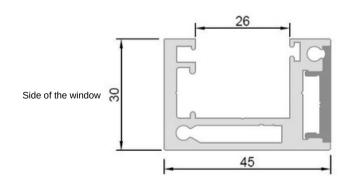
- 1. FGR-3100 for glass widths up to 66.4
- 2. FGR-3300 for glass widhts up to 1010.4



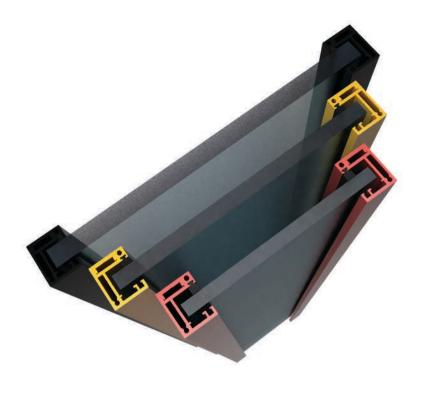


Profiles available in ready made sets or in lengths of 6200mm





FGR-3100 FGR-3300



# **WINDOW GUARD**

FGR-3000

### **FALL-THROUGH PROTECTION**

Our FGR-3000 Range is available in ready-made sets for immediate installation.

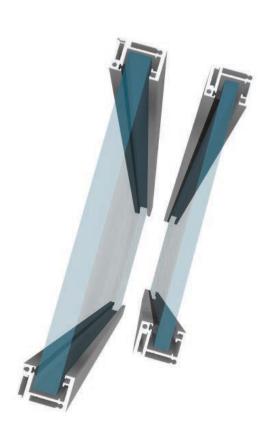
Depending on the desired height en glass thickness we will prepare you a ready made set you can cost efficiently install on the window or on the left and right side of the window in the facing brick, if possible to do so.

Available in Tiger en Axalta powdercodes.

## WINDOW GUARD

Due to its small back of 30mm, easy to install on any aluminium or PVC window without spoiling the view from inside the room.

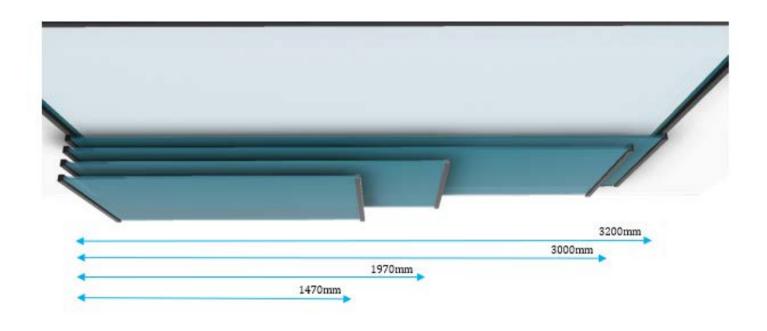
Anchoring the **WINDOW GUARD** on the left or right side from the window, in the facing brick or any other element, is possible but you have to check if the needed stability is available to do so.



Overview of tested measures with a vertical clamping of the glass.

# **WINDOW GUARD**

FGR-3000



All tested configurations were vertically anchored on the window according to following scheme, 3 anchoring points over a lenght of 1100mm.

Anchoring done by M6 bolts and tied up behind the aluminium window profile.

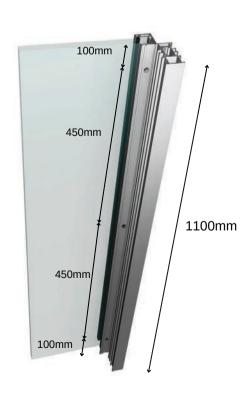
### **Tested combinations**

FGR-3300 - 3200mm - Float glass 1010.2 -Stiff interlayer

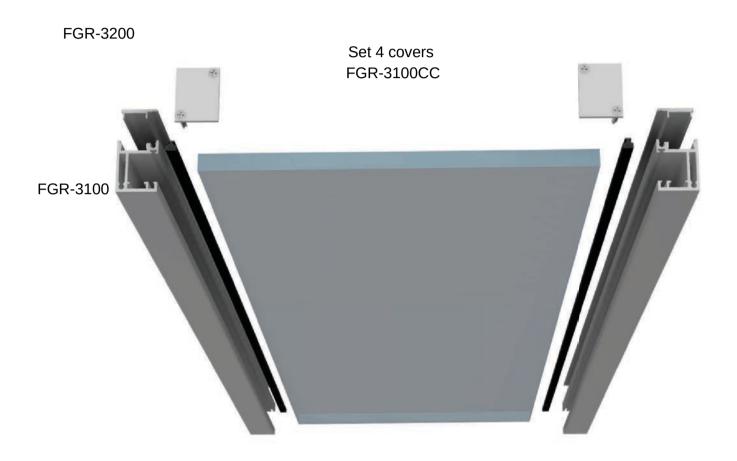
FGR-3300 - 3000mm - Float glass 88.2 - Stiff interlayer

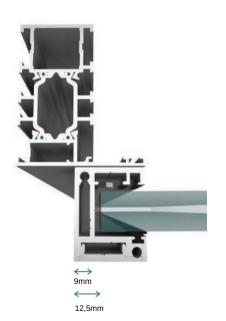
FGR-3100 - 1970mm - Float Glass 66.2 - Stiff interlayer

FGR-3100 - 1470mm - Float Glass 55.2 - Stiff Interlayer



FGR-3100





Which deduction do I have to take into account when ordering the width of my glass?

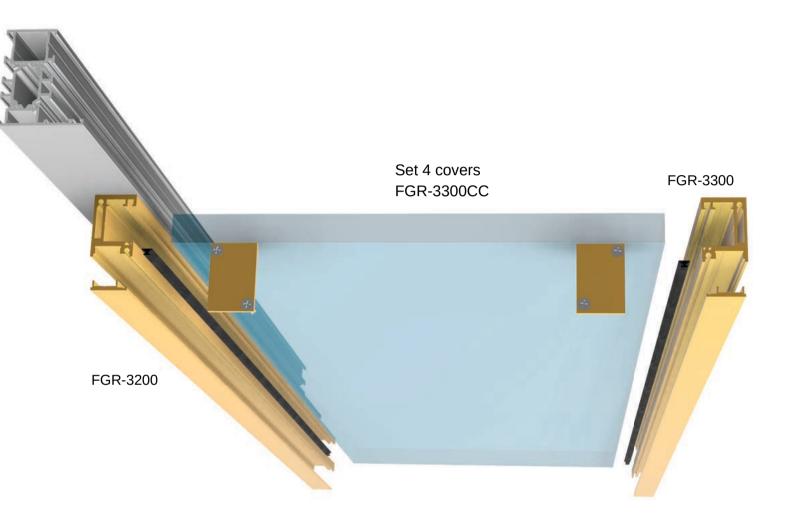
When measuring on both outside edges of the **WINDOW GUARD** you can count 12,5mm to deduct form each side, so 25mm in total.

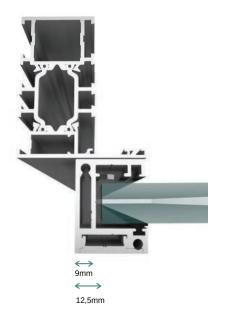
An oversize of 1000mm means a glaspanel width of 975mm to order.

# **Parts** of a ready made set

# **WINDOW GUARD**

FGR-3300

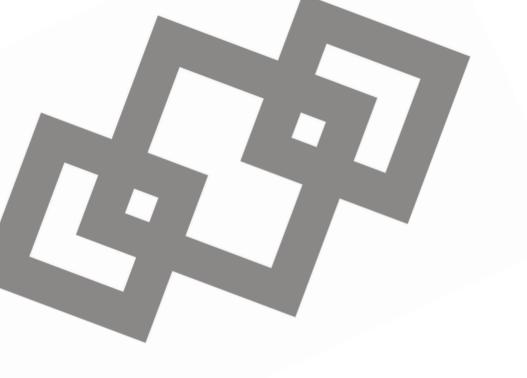




# Which deduction do I have to take into account when ordering the width of my glass?

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